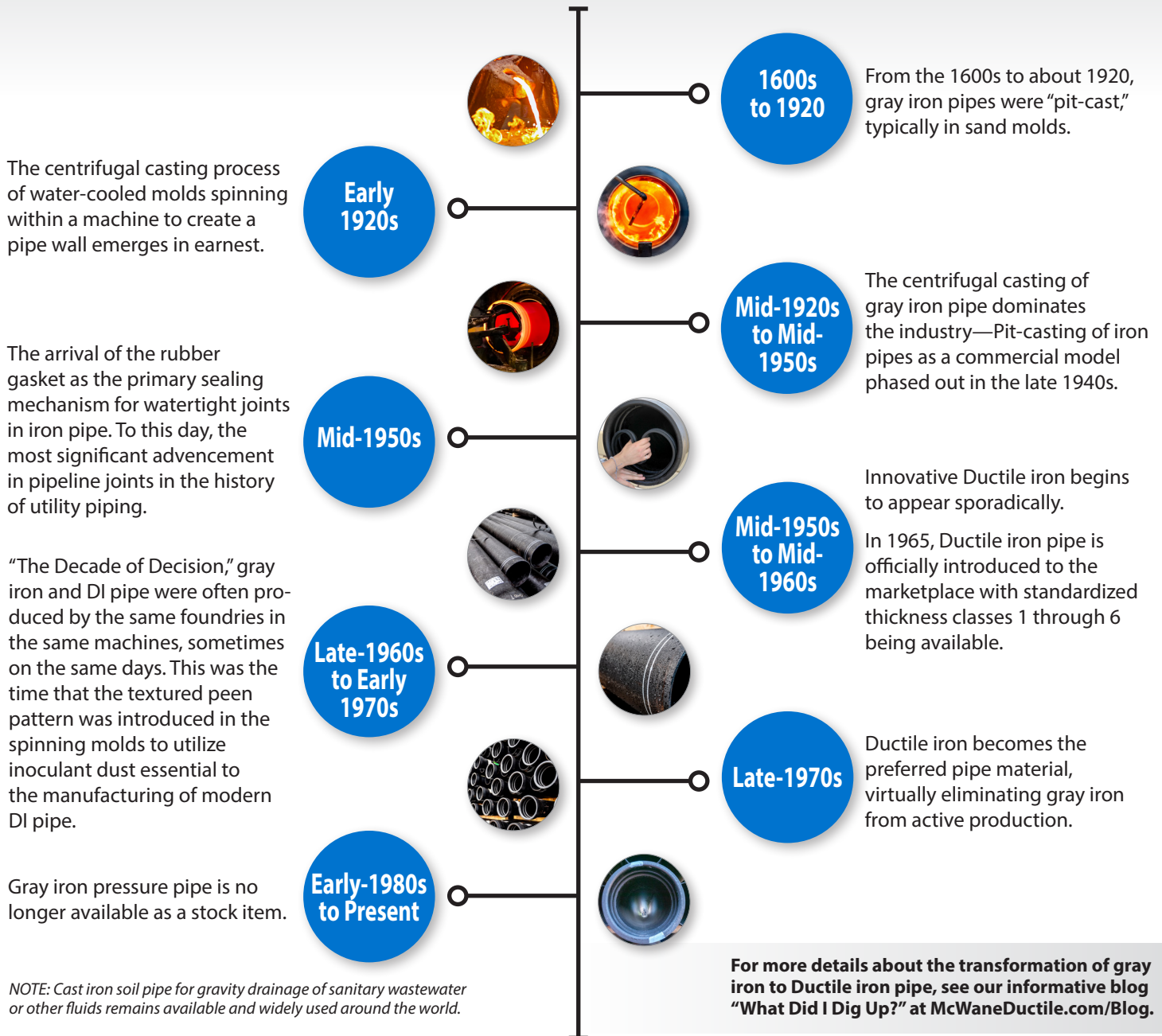


THE EVOLUTION OF GRAY IRON PIPE TO DUCTILE IRON PIPE

ALL IRON PIPE ARE CAST. This process is true whether we are discussing “cast” in a pit or a machine. Steadily and generally, the iron pipe manufacturing process has evolved from creating gray iron with a flaky graphite component to modern Ductile iron (DI) where nodular graphite is the key to resilient flexibility. The evolutionary timeline from gray to DI pipe is worth a look:



For more details about the transformation of gray iron to Ductile iron pipe, see our informative blog “What Did I Dig Up?” at McWaneDuctile.com/Blog.